

# INSULATED CONDUCTOR SYSTEM U10



#### **INSULATED CONDUCTOR SYSTEM U10**

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#### GENERAL INFORMATION

The U10 insulated conductor system has been designed in accordance with VDE 0100. It complies with current conductor system safety requirements and protects against accidental human contact as stipulated by VDE 0470, part 1 (DIN EN 60529), (protection classification IP 21).

Fig. 1 illustrates that the VDE test "finger" cannot make contact with

current carrying components. Compact collectors provide accidental contact protection only when the contact brushes are correctly and fully inside the conductors and covered by the insulating profile. Conductor systems located within reach of personnel, and with collectors exiting the conductors during operation, must have barriers or shut-off switches installed to prevent accidental contact. This is required only for conductor systems with operating voltage above 25 VAC or 60 VDC.



Fig 1: VDE test finger

U10 Conductor System is approved for indoor systems only.

Conductor systems may consist of any number of conductors. Space requirements are minimal. Contact opening at either downward or sideways orientation is possible.

Standard length for conductor sections is 6 m, shorter sections are available.

The standard PE conductor is marked with a continuous yellow stripe at the insulating profile. The ground conductor has a specifically shaped profile which reliably prevents the collector from entering a phase conductor; thus, the support structure cannot be inadvertently electrified.

#### **APPROVALS**

UL Certification. Please consult us when ordering.

#### **COMPACT HANGER**

Compact hangers are used for conductor installation and will also provide and maintain the defined 14 mm phase distance. Hanger center distance is max. 0.6 m at straight sections, 0.3 m at curved sections.

#### JOINT SPLICE/FEED

Joint splice/feeds are used to mechanically and electrically connect U10 conductor sections. The included joint splice cap protects personnel from accidentally making contact when the system is under current. Each joint splice/feed can compensate for section expansion/contraction up to 4 mm.

#### **FEED TERMINALS**

A feed connection is possible at every joint splice. Also, each isolating assembly and transfer guide can serve as a feed location when a feed clip is installed. When additional feed points within a conductor section are required, feed terminals (inline only) may be installed.

#### **TRANSFER GUIDES**

Transfer guides serve as protection of the conductor end as well as a mechanical system separation. They also facilitate reliable passage of collector brushes at movable track sections such as track switches and lift stations. Installed with an aluminum anchor bracket (BFU), transfer guides lock the conductor ends in place at the support track thus creating a system fixpoint.

#### **ISOLATING ASSEMBLIES (AIR GAP)**

Isolating assemblies interrupt the electrical current flow in a conductor. To utilize current collectors with the operational task to switch current on/off is only permitted when using low energy control current. For control function, feed sections, maintenance sections etc. we are supplying isolating assemblies with or without SE feed clip.

**CURVES** 

U10 insulated conductors can be bend horizontally or vertically. A curve bending tool is available to produce curves at an installation site.

#### **CURRENT COLLECTOR**

Current collectors are manufactured using impact resistant synthetic material and stainless steel components. Copper graphite or carbon contact brushes are used.

The length of the current collector cable cannot exceed 3 m if the installed overload protection is not rated for the current capacity of the cable. See also DIN VDE 0100, part 430 and DIN EN 60204-32. Connecting cables as supplied are sufficiently dimensioned for the listed nominal current. For installation variation reduction factors, as with DIN VDE 0298-4, must be observed.

DIN EN 60204-1 and DIN-EN 60204-2 stipulate that the reliability of PE systems using conductor brushes must be ensured. Doubling the PE collector is a practical and simple solution to achieve compliance.

#### **INDUSTRIAL DESIGNATIONS**

DIN - German Institute for Standards

EN - European Standard

ISO - International Organization for Standardization

IEC - International Electrotechnical Commission

VDE - German Electrotechnical Association

P - International Protection type and classification

UL - International Protection type and classification

#### **SAFETY NOTE**

A safety distance of min. (0.5 m) between Conductor / Current Collector arrangement and other moving or fixed equipment must be kept to prevent accidental injury of personnel!

#### **INSULATION PROFILE VALUES (ELECTRICAL)**

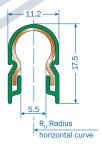
Туре	Dielectric insulation DIN 53481	Specific resistance IEC 60093	IEC 60093	Leakage path resistance IEC 60112
Standard profile, green	>25 kV/mm	>1x10 <sup>16</sup> 0hmxcm	2.1x 10 <sup>15</sup> Ohm	CTI 400 - 1.1
High temp. profile, gray	>25 kV/mm	>1x10 <sup>14</sup> Ohmxcm	2.1x10 <sup>15</sup> 0hm	CTI 400 - 1.1

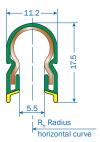
#### **INSULATION PROFILE VALUES (MECHANICAL)**

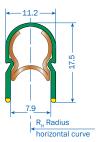
Туре	Bending rigidity ISO 178	Tensile strength ISO 527	UV resistance	Max. relative humidity	Ambient temperature range <sup>(1)</sup>	Flammability
Standard profile, green	74 – 85 N/mm²	44 – 55 N/mm²	Xenon test >1500	<100%	-30°C to +55°C	Flame resistant, self extinguishing, UL 94 VO
High temp. profile, gray	90 – 100 N/mm²	47 – 65 N/mm²	Xenon test >1500	<100%	-30°C to +85°C	Flame resistant, self extinguishing, UL 94 VO

#### **TECHNICAL DATA**

#### **CONDUCTOR SECTION**







PH-Standard

PE-Standard

PE-VPN Standard

#### **CONDUCTOR CODE**

U = Unipole insulated conductor

10 = Profile dimensions

25 = Conductor cross section (mm<sup>2</sup>)

C = Copper conductor

E = Stainless steel conductor

#### **SUPPLIED LENGTH**

6 m (19.6") standard section, shorter sections available

#### **MAX. SUPPORT DISTANCE**

Straight sections: 0.6 m (2")

Curves: 0.3 m (1")

#### **PHASE DISTANCE**

Standard = 14 mm

#### **BENDING CONDUCTORS**

Without pre-bending  $\infty \ge R \ge 5000 \, \text{mm}$ 

At site:

Horizontal curves  $5000 \, mm \geq R \geq \!\! 750 \, mm$  Inward/outward facing curves  $5000 \, mm \geq R \geq \!\! 750 \, mm$  Curves  $R \leq 750 \, mm \, pls. \, inquire.$ 

#### **APPLICATION**

Indoor systems only

#### **VERSIONS**

Version	Туре	Color	Weight kg/m	Order No.
Phase (standard profile)	U10/25CPH-B	green	0.267	16700•
	U10/25EPH-B	green	0.246	16702•
PE (standard profile)	U10/25CPE-A	green, yellow	0.267	16706•
	U10/25EPE-A	green, yellow	0.246	16708•
PE-VPN (standard profile)	U10/25CVPN-A	green, yellow	0.267	14488•
	U10/25CVPNG-A <sup>(4)</sup>	green, yellow	0.267	14490•
Phase (high temp. profile)	U10/25CPH-D85	grey	0.267	16703•
	U10/25EPH-D85	grey	0.246	16705•
PE (high temp. profile)	U10/25CPE-C85	grey/green, yellow	0.267	16709•
	U10/25EPE-C85	grey/green, yellow	0.246	16711•
PE-VPN (high temp. profile)	U10/25CVPN-C85	grey/green, yellow	0.267	14489•
	U10/25CVPNG-C85(4)	grey/green, yellow	0.267	14492•
Phase (heat treated)	U10/25CW-3000PH-B	green	0.267	144403
PE-VPN (heat treated)	U10/25CW-3000VPN-A	green, yellow	0.267	144897
	U10/25CW-3000VPNG-A <sup>(4)</sup>	green, yellow	0.267	144899

#### **CONDUCTOR SYSTEM VALUES**

Туре	Leakage distance profile mm	Max. nominal voltage <sup>(3)</sup>	Max. continuos current A	Resistance Ohm/1000 m	Impedance <sup>(2)</sup> Ohm/1000 m
U10/25 C	30	690	100	0.744	0.748
U10/25 E	30	690	10	31.328	31.328

#### **SELECTION OF CONDUCTORS**

Conductor selection must consider required current capacity and existing environmental conditions.

- $\bullet\,$  U10/25 C conductor system with copper conductor for main current, control signal and data
- U10/25 E conductor system with stainless steel conductor for control signal and data transmission at corrosive environments
- (1) Type designation to be completed, e.g. U10/25E-6000PH-B for 6 m phase, order no. 167026

  The four-digit number (printed bold) at the type designation indicates the length of the conductor section.
- (2) Based on 14 mm phase distance at 50 Hz
- (3) Not with UL certification  $U_{UL} = 600 \, V$
- (4) For inward facing curves and outward facing curves
- The last numeral of the order no. indicates the length of the conductor section in meters. Accordingly complete the order no. with 1, 2, 3, 4, 5 or 6.

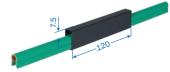
## **JOINT (FEED)**

Max. 2x 40 A continuous current

Compensates for up to  $4\,\mathrm{mm}$  section expansion/contraction caused by temperature fluctuations

Connecting cables not included, please order from page 15





Туре	Weight kg	Order No.
VM-UEV10/C	0.026	165006
VM-UEV10VPN/C	0.026	143213

#### **LINE FEED**

Max. 2x50 A continuous current

Connecting cable not included, please order from page 15





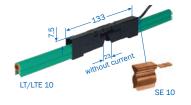
Туре	Weight kg/m	Order No.
ES-UES10	0.026	165212
ES-UES10VPN	0.026	143214

#### **ISOLATING ASSEMBLY (AIR GAP)**

Max. 40A continuous current

Two halves are joined during installation

Feed clip SE 10 with tab connector  $6.3 \times 0.8 \, \text{mm}$  (max. continuous current 40 A), at least one additional compact hanger required for each isolating assembly.



Туре	Description	Weight kg	Comprising	Order No.
ST-LT/LT10	——	0.017	2x LT/U 10	165025
ST-LT/LTE10	<u></u> ———————————————————————————————————	0.021	2x LT/U 10 1x Feed clip SE 10	165114
ST-LTE/LTE10	<del></del>	0.025	2x LT/U 10 2x Feed clip SE 10	165026

#### **SPACER CLIP**

to provide support for isolating assembly by filling gap between isolating assembly and web of aluminum monorail track at 16.5 mm system height $^{(1)}$ .



Туре	Weight kg	Order No.
EU-DK10/16.5	0.002	165682

#### **EXPANSION SECTION**

single conductor, to be completed at installation site

Expansion capability of expansion section must equal the max. expansion capability of the EMS track.

Two fix points are required with each expansion section. Please order as required by the EMS track layout.

An additional compact hanger is required for each 15 mm expansion capability. Please add to your order as required.

#### **STANDARD**

Туре	Weight kg	Expansion	Order No.
VM-UDV10/C-30	0.052	up to 30 mm	166542
VM-UDV10/C-45	0.075	up to 45 mm	166543
VM-UDV10/C-60	0.104	up to 60 mm	166544

#### **PE-VPN**

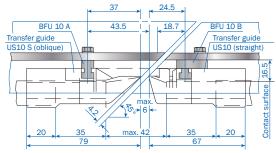
Туре	Weight kg	Expansion	Order No.
VM-UDV10VPN/C-30	0.052	up to 30 mm	143356
VM-UDV10VPN/C-45	0.075	up to 45 mm	143357
VM-UDV10VPN/C-60	0.104	up to 60 mm	143358

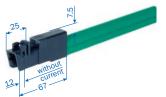
#### **TRANSFER GUIDES**

Max. vertical and horizontal offset ±3 mm respective

#### **TRANSFER GUIDE FOR PHASE + PE**

Max. 40 A continuous current





oblique

without feed clip: US 10



with

with feed clip: USE 10 S

	,			(tab connector 6.3x0.8mm)				
Туре		Weight kg/m	Version	Feed clip	Order No.			
MU-US10		0.008	straight	without	165008			
MU-US10S		0.008	oblique	without	165009			
MU-USE10		0.012	straight	with	165010			

#### **TRANSFER GUIDE FOR PE-VPN**

Max. 40 A continuous current

MU-USE10S



0.012





165011

without feed clip: US 10 PE-VPN

without feed clip: US 10 SP-VPN

without feed clip: US 10 S-VPN (tab connector 6.3 x 0.8 mm)

Туре	Weight kg/m	Version	Feed clip	Order No.
MU-US10-VPN	0.007	straight	without	144863
MU-US10S-VPN	0.007	oblique	without	144865
MU-US10SP-VPN	0.008	oblique positive	without	144867
MU-USE10-VPN	0.011	straight	with	144864
MU-USE10S-VPN	0.011	oblique	with	144866
MU-USE10SP-VPN	0.012	oblique positive	with	144868

## **ANCHOR BRACKET (ALUMINUM) FOR TRANSFER GUIDES**

to be bolted to the track

Two holes to be drilled through the EMS track to screw on the anchor bracket from the back.

Kit comprises: 1x anchor bracket, 2x hex screws M5 with lock washer, 2x roll pins 2x20.

#### **BFU 10A**

for system height<sup>(1)</sup> =  $16.5 \, \text{mm}$ 

Туре	No. of poles	A mm	B mm	Weight kg	Order No.
MU-BFU10H4/16.5/14-59/42	1-4	59	42	0.032	144422
MU-BFU10H6/16.5/14-90/42	1-6	90	42	0.040	144499
MU-BFU10H8/16.5/14-118/70	1-8	118	70	0.048	165168
MU-BFU10H10/16.5/14-143/70	1-10	143	70	0.056	165176

#### **BFU 10B**

to be used when EMS track has been cut obliquely (see drawing page 6).

for system  $height^{(1)} = 16.5 \, mm$ 



Туре	No. of poles	A mm	B mm	Weight kg	Order No.
MU-BFU10H4/16.5/14-59/42-25	1-4	59	42	0.053	144419
MU-BFU10H6/16.5/14-90/42-25	1-6	90	42	0.065	143982
MU-BFU10H8/16.5/14-118/70-25	1-8	118	70	0.077	165272
MU-BFU10H10/16.5/14-143/70-25	1-10	143	70	0.089	165274

# B M5 x 14

#### **BFU 10**

for system height<sup>(1)</sup>= 10.5 mm

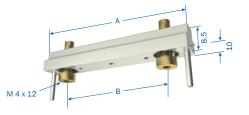
Туре	No. of poles	A mm	B mm	Weight kg	Order No.
MU-BFU10H4/10/14-62/42	1-4	62	42	0.022	144022
MU-BFU10H6/10/14-90/42	1-6	90	42	0.026	143983
MU-BFU10H8/10/14-118/70	1-8	118	70	0.030	165115

#### **BFU 10V**

for system height<sup>(1)</sup> =  $10.5 \, \text{mm}$ 

Socked head screws inserted at front of EMS track. Anchor bracket kit consists of:

 $1\ensuremath{x}$  anchor bracket,  $2\ensuremath{x}$  socket head screws M4,  $2\ensuremath{x}$  roll pins.



Туре	No. of poles	A mm	B mm	Weight kg	Order No.
MU-BFU10V4/10/14-59/42	1-4	59	42	0.015	144355
MU-BFU10V6/10/14-90/42	1-6	90	42	0.021	144513
MU-BFU10V8/10/14-118/70	1-8	118	70	0.026	144514

# **STANDARD COMPACT HANGERS**

for system height = 16.5 mm

Screw material must be selected according to the web thickness.

These compact hangers may be combined to support any number of conductors.





Туре	Max. number of poles	L	а	b	Weight kg	Order No.
AH-KA10L-2/16.5-N-PA-14	2	29	0	20.5	0.012	142072
AH-KA10L-4/16.5-10N-PA-14	4	57	42	7.5	0.024	142073
AH-KA10L-6/16.5-10N-PA-14	6	85	42	21.5	0.033	142757
AH-KA10L-8/16.5-10N-PA-14	8	113	42	35.5	0.045	142075
AH-KA10L-10/16.5-N-PA-14	10	141	100	20.5	0.056	142076



#### **COMPACT HANGER KA10 (USED WITH SCREWS)**

incl. adapter for SMGM

6 poles + SMGM

Туре	Max. number of poles	L	Weight kg	Order No.
AH-KA10-4/10.5-UNI-PA-SMG-14	4	100	0.027	144354
AH-KA10-6/10.5-UNI-PA-SMG-14	6	128	0.036	100102 11

#### **LOCATING CLAMPS**

2 USK10 location clamps are required for each fix point





Illustration shows positioning of the two Locating clamps at a compact hanger

#### **LOCATING CLAMP STANDARD**

**LOCATING CLAMP PE-VPN** 

Туре	Weight kg	Order No.
USK10	0.006	165645



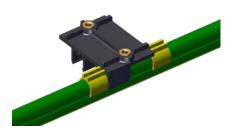
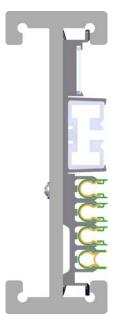


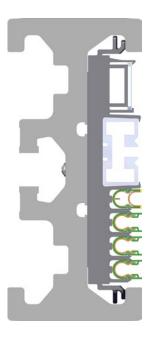
Illustration shows positioning of the two locating clamps at a compact hanger

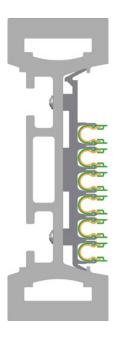
Туре	Weight kg	Order No.
USK10A-VPN	0.001	144876

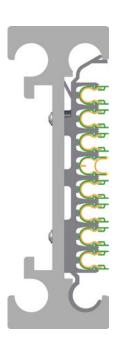
# **COMPACT HANGERS (CUSTOMER SPECIFIC)**

Engineered and manufactured to fit customer specific EMS track











#### **COMPACT CURRENT COLLECTOR**

#### **KDS2/40**

PE-VP for EMS installations

for installations with mostly one-way travel

with  $1 \times 0.5 \, \text{m}$  connecting cable type WFLA  $2.5 \,$ 

Max. current: 1 connecting cable 2.5 mm², 25 A

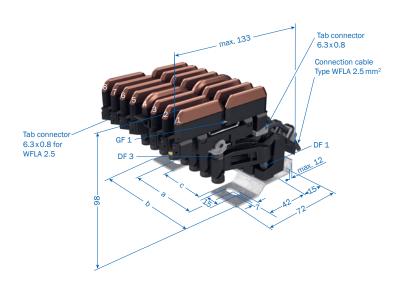
2 connecting cables  $2.5\,\text{mm}^2$ ,  $40\,\text{A}$ 

Lift:  $\pm 15 \, \text{mm}$  Swivel:  $\pm 15 \, \text{mm}$ 

Contact pressure: approx. 3.5 N per contact brush

Connecting cable:  $2.5\,\text{mm}^2$  type WFLA  $2.5\,\text{high}$  flex included

PE standard at No. 4 position, variations are possible. PE makes contact first when entering conductors.



Туре	No. of	Dim.	Dim.	Dim.	Weight	Base plate	Order No.	
	poles	a mm	b mm	c mm	kg		with PE-VP	with PE Standard
SA-KDS2/40/4/14VP0.5/4/4	4	28	62	-	0.428	4-pole	143277	-
SA-KDS2/40/4/14HS0.5/4/4	4	28	62	-	0.428	4-pole	-	168082
SA-KDS2/40/5/14VP0.5/4/6/6	5	56	90	-	0.549	6-pole (No. 6 = open)	143332	-
SA-KDS2/40/5/14HS0.5/4/6/6	5	56	90	-	0.549	6-pole (No. 6 = open)	-	168083
SA-KDS2/40/6/14VP0.5/4/6	6	56	90	-	0.637	6-pole	143219	-
SA-KDS2/40/6/14HS0.5/4/6	6	56	90	-	0.637	6-pole	-	168084
SA-KDS2/40/7/14VP0.5/4/8/8	7	80	118	53	0.744	8-pole (No. 8 = open)	143377	-
SA-KDS2/40/7/14HS0.5/4/8/8	7	80	118	53	0.744	8-pole (No. 8 = open)	-	168085
SA-KDS2/40/8/14VP0.5/4/8	8	80	118	53	0.832	8-pole	143220	-
SA-KDS2/40/8/14HS0.5/4/8	8	80	118	53	0.832	8-pole	-	168086
SA-KDS2/40/9/14VP0.5/4/10/10	9	80	156	53	0.959	10-pole (No. 10 = open)	143378	-
SA-KDS2/40/9/14HS0.5/4/10/10	9	80	156	53	0.959	10-pole (No. 10 = open)	-	168087
SA-KDS2/40/10/14VP0.5/4/10	10	80	156	53	1.047	10-pole	143379	-
SA-KDS2/40/10/14HS0.5/4/10	10	80	156	53	1.047	10-pole	-	168088
Single conductor available with 0.5	m conn	ecting ca	able				Phase, black	PE, yellow
SA-KDS2/40/04PH-88/15-0.5					0.091	w/o	168073	-
SA-KDS2/40/30VP-79/15-0.5					0.105	w/o	-	143218
SA-KDS2/40/04PE-88/15-0.5					0.090	w/o	-	168074

#### **CURRENT COLLECTOR SETS (TRAILING UNIT)**

Single conductor on base plate. PE standard at No. 4 position, variations possible!

Туре	Dim. a mm	Dim. b mm	Dim. c mm	Weight kg	Base plate	Order No. PE-VP	Order No. PE
SA-KDS2/40/1/14VP0.5/4/4/1-3	28	62	-	0.164	4-pole	143361	-
SA-KDS2/40/1/14HS0.5/4/4/1-3	28	62	-	0.164	4-pole	-	168079-D
SA-KDS2/40/1/14VP0.5/4/6/1-3U5-6	56	90	-	0.197	6-pole	143369	-
SA-KDS2/40/1/14HS0.5/4/6/1-3U5-6	56	90	-	0.197	6-pole	-	167454
SA-KDS2/40/1/14VP0.5/4/8/1-3U5-8	80	118	53	0.216	8-pole	143635	-
SA-KDS2/40/1/14HS0.5/4/8/1-3U5-8	80	118	53	0.216	8-pole		167830

#### **KUFR2/40**

for installations requiring bi-directional travel with  $1 x 0.5\,\text{m}$  connecting cable type WFLA 2.5

Max. current: 1 connecting cable 2.5 mm², 25 A

2 connecting cables 2.5 mm², 40 A

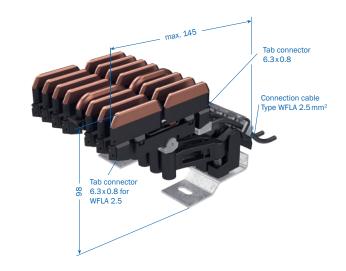
Stroke:  $\pm 15 \, \text{mm}$ Swivel:  $\pm 15 \, \text{mm}$ 

Contact pressure: approx. 3.5 N per contact brush
Connecting cable: 2.5 mm² Type WFLA 2.5
Length: 0.5 m, high flex included

PE standard at No. 4 position, variations are possible.

Dimensions of base plate see KDS2/40.

PE makes contact first when entering conductors.



Туре	No. of	Weight	Base plate	Order No.	
	poles	kg		with PE-VP	with PE Standard
SA-KUFR2/40/4/14VP0.5/4/4	4	0.448	4-pole	144474	-
SA-KUFR2/40/4/14HS0.5/4/4	4	0.448	4-pole	-	165927
SA-KUFR2/40/5/14VP0,5/4/6/6	5	0.573	6-pole (No. 6 = open)	144475	-
SA-KUFR2/40/5/14HS0.5/6/6	5	0.573	6-pole (No. 6 = open)	-	165928
SA-KUFR2/40/6/14VP0,5/4/6	6	0.666	6-pole	144476	-
SA-KUFR2/40/6/14HS0.5/6	6	0.666	6-pole	-	165929
SA-KUFR2/40/7/14VP0,5/4/8/8	7	0.779	8-pole (No. 8 = open)	144478	-
SA-KUFR2/40/7/14HS0.5/8/8	7	0.779	8-pole (No. 8 = open)	-	165930
SA-KUFR2/40/8/14VP0,5/4/8	8	0.872	8-pole	144479	-
SA-KUFR2/40/8/14HS0.5/8	8	0.872	8-pole	-	165931
SA-KUFR2/40/9/14VP0,5/4/10/10	9	1.004	10-pole (No. 10 = open)	144480	-
SA-KUFR2/40/9/14HS0.5/10/10	9	1.004	10-pole (No. 10 = open)	-	165932
SA-KUFR2/40/10/14VP0,5/4/10	10	1.097	10-pole	144481	-
SA-KUFR2/40/10/14HS0.5/10	10	1.097	10-pole	-	165933
Single conductor available with 0.5 m conn	ecting cable			Phase, black	PE, yellow
SA-KUFR2/40/20PH-88/15-0.5		0.093		165955	-
SA-KUFR2/40/20PE-88/15-0.5		0.091		-	165956
SA-KUFR2/40/04VP-79/15-0.5		0.105		-	143776

#### **CURRENT COLLECTOR SETS (TRAILING UNIT)**

Single conductor on base plate. PE standard at No. 4 position, variations possible!

Туре	Dim. a mm	Dim. b mm	Dim. c mm	Weight kg	Base plate	Order No. PE-VP	Order No. PE
SA-KUFR2/40/1/14VP0.5/4/4/1-3	28	62	-	0.164	4-pole	143774	-
SA-KUFR2/40/1/14HS0.5/4/4/1-3	28	62	-	0.164	4-pole	-	166491
SA-KUFR2/40/1/14VP0.5/4/6/1-3U5-6	56	90	-	0.197	6-pole	143836	-
SA-KUFR2/40/1/14HS0.5/4/6/1-3U5-6	56	90	-	0.197	6-pole	-	167573
SA-KUFR2/40/1/14VP0.5/4/8/1-3U5-8	80	118	53	0.216	8-pole	144482	-
SA-KUFR2/40/1/14HS0.5/4/8/1-3U5-8	80	118	53	0.216	8-pole		167661

#### **COMPACT CURRENT COLLECTOR**

#### **KUFU25**

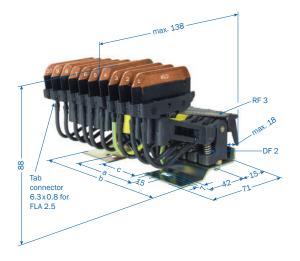
for installations requiring bi-directional travel for entry funnel EFT10-KUFU with 1 m connecting cable type FLA 2.5 max. continuous current: 25 A

Stroke: +15 mm/-10 mm

Swivel: ±15 mm

Contact pressure: approx. 3.5 N per contact brush

PE at No. 4 position, with 3 conductors at No. 3, with 2 conductors at No. 2. Variations are possible. PE makes contact first when entering conductors.



Туре	No. of	Dim.	Dim.	Dim. Weight		Base plate	Order No.	
	poles	a mm	b mm	c mm	kg		with PE-VP	with PE-Standard
SA-KUFU25/2/14HS1.0/2/2	2	-	34	-	0.228	2-pole	168040	-
SA-KUFU25/2/14SS1.0/2	2	-	34	-	0.228	2-pole	-	168051
SA-KUFU25/3/14HS1.0/3/4/4	3	28	62	-	0.340	4-pole (No. 4 = open)	168041	-
SA-KUFU25/3/14SS1.0/4/4	3	28	62	-	0.340	4-pole (No. 4 = open)	-	168052
SA-KUFU25/4/14HS1.0/4/4	4	28	62	-	0.428	4-pole	168042	-
SA-KUFU25/4/14SS1.0/4	4	28	62	-	0.428	4-pole	-	168053
SA-KUFU25/5/14HS1.0/4/6/6	5	56	90	-	0.549	6-pole (No. 6 = open)	168043	-
SA-KUFU25/5/14SS1.0/6/6	5	56	90	-	0.549	6-pole (No. 6 = open)	-	168054
SA-KUFU25/6/14HS1.0/4/6	6	56	90	-	0.637	6-pole	168044	-
SA-KUFU25/6/14SS1.0/6	6	56	90	-	0.637	6-pole	-	168055
SA-KUFU25/7/14HS1.0/4/8/8	7	80	118	53	0.744	8-pole (No. 8 = open)	-	168045
SA-KUFU25/7/14SS1.0/8/8	7	80	118	53	0.744	8-pole (No. 8 = open)	-	168056
SA-KUFU25/8/14HS1.0/4/8	8	80	118	53	0.832	8-pole	168046	-
SA-KUFU25/8/14SS1.0/8	8	80	118	53	0.832	8-pole	-	168057
SA-KUFU25/9/14HS1.0/4/10/10	9	80	146	53	0.959	10-pole (No. 10 = open)	168047	-
SA-KUFU25/9/14SS1.0/10/10	9	80	146	53	0.959	10-pole (No. 10 = open)	-	168058
SA-KUFU25/10/14HS1.0/4/10	10	80	146	53	1.047	10-pole	168048	-
SA-KUFU25/10/14SS1.0/10	10	80	146	53	1.047	10-pole	-	168059
Single conductor available, withou	t connec	ting cab	le				Phase, black	PE, yellow
SA-KUFU25/20PH-78/15-0.0					0.051		168015	-
SA-KUFU25/20PE-78/15-0.0					0.051		-	168016

#### **KESR 32-55**

for installations requiring bi-directional travel max. continuous current: 55 A

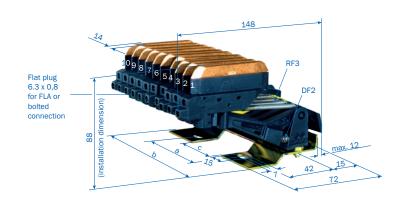
Stroke:  $+15 \, \text{mm}$ Swivel:  $\pm 15 \, \text{mm}$ 

Contact pressure: approx. 7 N per contact brush

 $\ensuremath{\mathsf{PE}}$  standard at No. 4 position, variations are possible.

PE makes contact first when entering conductors.

max. continuous current	Tab connector
32A	FLA 2.5
40 A	FLA 4.0
55 A	FLA 6.0



Туре	No. of poles	Dim. a mm	Dim. b mm	Dim. c mm	Weight kg	Base plate	Order No.	
SA-KESR32-55F-4-14HS-0-04-04	4	28	62	-	0.480	4-pole	143170	
SA-KESR32-55F-5-14HS-0-04-06-06	5	56	90	-	0.540	6-pole (No. 6 = open)	143373	
SA-KESR32-55F-6-14HS-0-04-06	6	56	90	-	0.600	6-pole	143113	
SA-KESR32-55F-7-14HS-0-04-08-08	7	80	118	53	0.660	8-pole (No. 8 = open)	143114	
SA-KESR32-55F-8-14HS-0-04-08	8	80	118	53	0.720	8-pole	143115	
SA-KESR32-55F-9-14HS-0-04-10-10	9	80	146	53	0.780	10-pole (No. 10 = open)	143116	
SA-KESR32-55F-10-14HS-0-04-10	10	80	146	53	0.840	10-pole	143117	
Single conductor available, without con	necting	cable					Phase, black	PE, yellow
SA-KESR32-55F/1431-0					0.060		143111	143112



#### **KESR VP**

Туре	No. of poles	Weight kg	Base plate	Order No.
SA-KESR32-55/3/14VP0,0S/1/4/4	3	0.324	4-pole (No. 4 = open)	0144599-A
SA-KESR32-55/3/14VP0,0S/4/4/1	3	0.324	4-pole (No. 4 = open)	0144599
SA-KESR32-55/4/14VP0,0S/1/4	4	0.403	4-pole	0144607-A
SA-KESR32-55/4/14VP0,0S/4/4	4	0.403	4-pole	0144607

#### **COMPACT CURRENT COLLECTOR**

#### SKID63

for installations requiring bi-directional travel

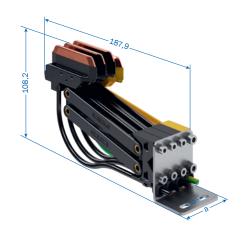
Current collector for skillet system applications

Special funnel to compensate the high swivel (funnel on request)

Possible swivel:  $\pm 30 \text{ mm } \updownarrow \leftrightarrow$ Travel speed: up to 180 m/min

Max. continuous current: 63 A per contact brush Contact pressure: approx. 7.5 N per contact brush

Contact protection according to IP21
PE ground reverse polarity protection
Automatic centering for funnel entries



Type (32 A)	No. of poles	Dim. a mm	Dim. b mm	Weight kg	Base plate	Order No.	
SA-KSTUR32-4/14VP1,0/4/4	4	62	18	0.596	4-pole	144683/00	
SA-KSTUR32-4/14VP1,0/1/4	4	62	18	0.596	4-pole	144683/00-A	
Single conductor available with 1m connecting cable (32A)				Weight	Base plate	Order No.	
				kg		Phase	PE-VP
SA-KSTUR32/14VP-20A-1000		0.110	without	-	144696/00		
SA-KSTUR32/14PH-31A-1000			0.110	without	144695/00	-	

Other current ratings on request.

#### **ENTRY FUNNEL**

#### EFT10

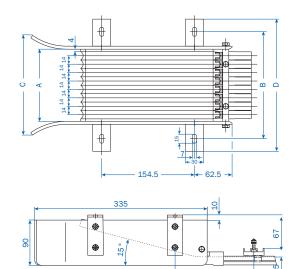
for current collector KUFU25

Please note: Entry funnel without current.

Entry speed: max. 100 m/min
Entry tolerance: horizontal: ±10 mm

vertical: ±10 mm

Version with ground reverse polarity protection on request suitable current collector KESR



Туре	No. of poles	Dim. A mm	Dim. B mm	Dim. C mm	Dim. D mm	Weight kg	Order No.
MU-EFT10-2-KUFU	2	36	94	82	136	1.145	167675
MU-EFT10-3-KUFU	3	50	108	96	150	1.230	167676
MU-EFT10-4-KUFU	4	64	122	110	164	1.315	167677
MU-EFT10-5-KUFU	5	78	136	124	178	1.400	167678
MU-EFT10-6-KUFU	6	92	150	138	192	1.485	167679
MU-EFT10-7-KUFU	7	106	164	152	206	1.570	167680
MU-EFT10-8-KUFU	8	120	178	166	220	1.655	167681
MU-EFT10-9-KUFU	9	134	192	180	234	1.740	167682
MU-EFT10-10-KUFU	10	148	206	194	248	1.825	167683

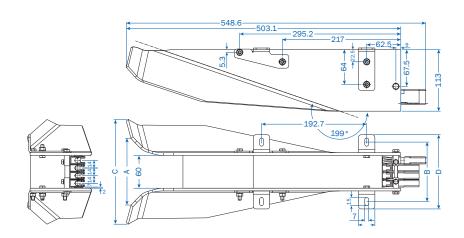
#### **EFT10 ESPECIALLY FOR SKID63**

Please note: Entry funnel without current.

Entry speed: max. 100 m/min
Entry tolerance: horizontal: ±30 mm

vertical: ±30 mm

Version with PE-VP on request, suitable current collector SKID63

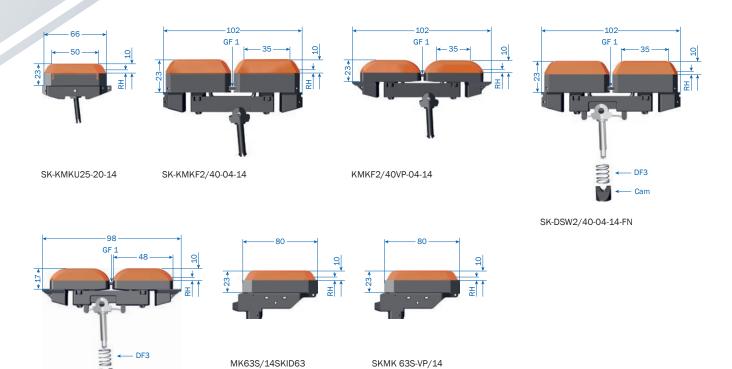


Туре	No. of poles	Dim. A mm	Dim. B mm	Dim. C mm	Dim. D mm	Weight kg	Order No.
MU-EFT10-4L-VP-4-KSTUR63	4	122.6	109.0	191.9	136.0	2.133	144752
MU-EFT10-4R-VP-4-KSTUR63	4	122.6	109.0	191.9	136.0	2.133	144753

Other versions on request.

#### **CARBON BRUSHES**

width of contact brushes = 3.8 mm, min. remaining brush height (RH) = 3 mm

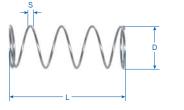


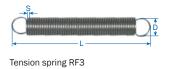
SK-DSW2/40VP-04-14-FN

Cam

Туре	for current collector	Weight kg	Order No.
SK-KMKU25-20-14	KUFU25	0.030	168284
SK-DSW2/40-04-14-FN	KDS2/40	0.049	168151
SK-DSW2/40VP-04-14-FN	KDS2/40 PE-VP	0.060	144059
SK-KMKF2/40-04-14	KUFR2/40	0.050	144277
SK-KMKF2/40VP-04-14	KUFR2/40VP	0.060	143777
SK MK 63S/14	SKID63	0.046	144691
SK MK 63S-VP/14	SKID63	0.050	144692

#### **SPRINGS**







Alignment spring GF1



Compression spring DF3

Туре	for current collector	S mm	D mm	L mm	Order No.
DF3	KDS2/40	0.55	9.55	24.00	152011
RF3	KUFU25, KUFR2/40	0.40	4.40	31.00	153849
GF1	KDS2/40, KUFR2/40	-	2.00	21.50	153850
NOCKEN	KDS2/40	1011917			

#### **CONNECTING CABLES**

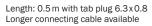
#### **CONNECTING CABLE, HIGHLY FLEXIBLE**

**CONNECTING CABLE, DOUBLE INSULATED** 

for current collector or feed terminal

for current collector, feed terminal, transfer guide and isolating assembly (for current collector KDS and KUFR use connecting cable WFLA 2.5)







Length: 1 m with tab plug 6.3 x 0.8 Longer connecting cable available

Туре	Cross section	Ø mm	Ø mm		kg	Order No.	Order No.
	mm²	PH	PE	PH	PE	Phase black	PE green/yellow
AL-FLA2.5PH1-6.3	2.50	3.9	-	0.037	-	165049	-
AL-FLA2.5PE1-6.3	2.50	-	3.6	-	0.035	-	165050
AL-FLA4PH1-6.3	4.00	5.4	-	0.064	-	165051	-
AL-FLA4PE1-6.3	4.00	-	5.2	-	0.059	-	165052
AL-FLA6PH1-6.3	6.00	5.7	-	0.086	-	166368	-
AL-FLA6PE1-6.3	6.00	-	5.7	-	0.083	-	166369
AL-WFLA2.5PH0.5-6.3	2.50	3.9	-	0.020	-	168107	-
AL-WFLA2.5PE0.5-6.3	2.50	-	3.6	-	0.018	-	168108

#### **CONNECTING CABLE, SINGLE INSULATION**

for isolating assembly only

Туре	Cross section			Weight kg		Order No.	Order No.
	mm <sup>2</sup>	PH	PE	PH	PE	Phase black	PE green/yellow
AL-IFKA1.5PH1-6.3	1.50	3.0	-	0.020	-	166557	-
AL-IFKA1.5PE1-6.3	1.50	-	3.0	-	0.020	-	166558
AL-IFKA2.5PH1-6.3	2.50	3.7	-	0.032	-	166238	-
AL-IFKA2.5PE1-6.3	2.50	-	3.7	-	0.032	-	166239
AL-IFKA4PH1-6.3	4.00	4.3	-	0.050	-	166240	-
AL-IFKA4PE1-6.3	4.00	-	4.3	-	0.050	-	166241
AL-IFKA6-PH1-6.3	6.00	4.9	-	0.064	-	166242	-
AL-IFKA6-PE1-6.3	6.00	-	4.9	-	0.064	-	166243

#### **TAB PLUG ONLY (WITHOUT CABLE)**

Туре	for cable cross section mm²	Weight kg	Order No.
FH2.5	2.5	0.002	165120
FH4-6	4-6	0.002	165121
WFH2.5	2.5	0.002	168109

#### **TERMINAL BOXES**

#### **TERMINAL BOX AKE**

for conductor current supply with max.  $7x6\,\text{mm}^2$  terminal clamps and  $2x6\,\text{mm}^2$  PE terminal clamps.

Please inquire when terminal clamp variations are desired.





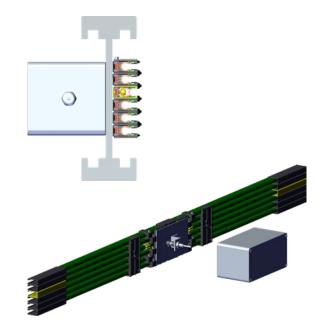
Туре	Weight kg	Order No.
ES-AKE1-PH7 x2L6-PE2 x2L6-M25	0.445	169462

#### **BRUSH WEAR INDICATOR**

Brush wear indicator can be supplied installed on  $1\,\mathrm{m}$  conductor section. Please specify the corresponding conductor arrangement and position when ordering.

The brush wear indicator checks the remaining brush height each time a collector set passes. Max. travel speed 70 m/min. When the remaining brush height reaches the preset value of 3 mm the brush wear indicator will send an impulse. It is practical to install the brush wear indicator ahead of a track switch, then the impulse can actuate the track switch to send the unit directly into a maintenance spur.

An opening, min. width 120 mm height 50 mm, must be cut at the EMS track web. PE position is variable, similarly to the conductor arrangement; please inquire. Differing remaining brush height settings above 3 mm are also available.



#### **BRUSH WEAR INDICATOR WITH INDUCTIVE PROXIMITY SWITCH**

The last slot of a brush wear indicator with an uneven number of conductors remains unoccupied.

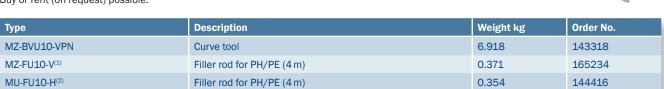
Туре	Number of poles	Weight kg	Order No. PE-VPN at No. 4	Order No. PE at No. 4
VT-KVT10-4-14VPN4B	4	2.011	144907	-
VT-KVT10-4-14HS4B	4	2.011	-	166957
VT-KVT10-5-14VPN4B/6	5	2.252	144908	-
VT-KVT10-5-14HS4B/6	5	2.252	-	167440
VT-KVT10-6-14VPN4B	6	2.453	144909	-
VT-KVT10-6-14HS4B	6	2.453	-	166895
VT-KVT10-7-14VPN4B/8	7	2.692	144910	-
VT-KVT10-7-14HS4B/8	7	2.692	-	167441
VT-KVT10-8-14VPN4B	8	2.893	144911	-
VT-KVT10-8-14HS4B	8	2.893	-	166896
VT-KVT10-9-14VPN4B/10	9	3.131	144912	-
VT-KVT10-9-14HS4B/10	9	3.131	-	167442
VT-KVT10-10-14VPN4B	10	3.335	144913	-
VT-KVT10-10-14HS4B	10	3.335	-	166897

#### **INSTALLATION TOOLS**

#### **CURVE TOOL**

for forming U10 vertical and horizontal curves.

Buy or rent (on request) possible.



#### **CROSSCUT SAW**

for cutting U10 insulator profiles and conductor profiles

Voltage required: 230 V, 50 Hz



Туре	Description	Weight kg	Order No.
MZ-KS10	Crosscut saw, complete	6.500	165276
MZ-SB	Spare saw blade	0.510	144889

#### **CONDUCTOR PUNCH TOOL**

for punching joint splice window into conductor profile after cutting standard length section.

For phase and PE and PE-VPN conductors.



	Weight kg	Order No.
Standard	PH/PE	PE-VPN
and the second		a comment

Туре	Description	Weight kg	Order No.
MZ-LZ10PH/PE	Conductor punch tool for Phase and Standard PE	0.480	144363
MZ-LZ10PE-VPN	Conductor punch tool for PE-VPN	0.563	144875



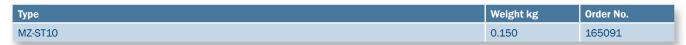


### DEBURRING FILE

Туре	Application	Weight kg	Order No.
ROUND FILE RF-150 LONG/HIEB 3/ D = 6 mm	Deburr inside profile after cutting section	0.085	143330
HALF ROUND FILE HRF-150 LONG/ HIEB 3	Deburr outside profile after cutting section	0.085	165264

#### **ADJUSTMENT JIG**

facilitates cutting precise length of insulation profile without using measuring tape.



#### TRANSFER GUIDE PE TO PE-VPN

The transfer guide is used for a limited time in systems in which the standard PE conductor rail is to be replaced by the PE-VPN conductor rail. 200,000 transfers or 2 months (whichever comes first).



Туре	Weight kg	Order No.
ÜBERLEITUNGSSTÜCK PE AUF PE-VPN	0.035	144880

<sup>(1)</sup> For making vertical EMS curve sections.

<sup>(2)</sup> For making horizontal and outward facing AEM curve sections.

#### JOINT SPLICE/FEED ASSEMBLING TOOL

To push conductor into joint splice clip

If necessary, to widen conductor slot opening

To move joint splice cap in place



Туре	Weight kg	Order No.
MZ-MG-SW10	0.125	165093

#### **LOCKING PIN DRIVER**

to insert BFU anchor bar transfer guide locking pins



Туре	Weight kg	Order No.
MZ-ED10	0.010	165277

#### **CONDUCTOR REMOVAL TOOL**

to release and remove conductors from compact hangers



Туре	Weight kg	Order No.
MZ-DMW10	0.039	165119

# 9 99

#### **DRILLING JIG FOR FIX POINT (PE-VPN)**

Туре	Weight kg	Order No.
MZ-BS10A-VPN	0.069	144877
MZ-BS10A-VPN incl. spiral drill	0.077	144878

#### **SPIRAL DRILL**

to drill holes for locating clamps USK 10A-VPN at fix points



Туре	Weight kg	Order No.
SPIRAL DRILL Ø 3.2 MM, Type N	0.003	143426

#### **INSTALLATION TOOL BOX**

includes 1x BVU10-VPN curve Tool, with filler rods 1x FU10,

1x FU10S-VP and 1x FU10VP-E, 1x KS10 crosscut saw, 1x SB spare blade,

1x LZ10PE-VPN and 1x LZ10PH/PE conductor punch tool, 1x RF round file

and 1x HRF half round file, 1x ST10 adjustment jig, 1x MG-SW 10 joint splice/feed assembly tool,

1x ED10 locking pin driver, 1x DMW10 conductor removal tool,

1x BS10A drilling jig, 1x spiral drill Ø 3.2 mm

Installation tool box can be locked.



MZ-MWK-K 26.500 166548	Туре	Weight kg	Order No.
	MZ-MWK-K	26.500	166548

# **APPLICATION QUESTIONNAIRE FOR U10**

Customer			Date	
Final customer			Projekt No	
Installation				
CUSTOMER CONTACT				
Name		Phone		Email
Technical planning				
Purchasing				
SCOPE OF SUPPLY				
□ vCONDUCTOR	□ vPOS		□ vCOM	□ vDRIVE
☐ Installation VAHLE components	☐ Installation Non-VAHLE	components	S	
☐ Disassembly	☐ Disassembly Non-VAHLE	componen	ts	
SCHEDULE				
Proposal submittal			Delivery we	
Installation start	finish wee	ek/date	☐ Weekdays ☐ Weekends	
MEQUANICAL DATA				
MECHANICAL DATA				
Installation concept				
☐ New installation				
☐ Alteration / Expansion	_	-		
☐ Replacement 1:1	Original Conductor System	Delivery No	.:	
2. Type of application				
☐ EMS				
☐ Floor track systems (2 tracks)				
☐ Skillet system				
☐ Other				
Li Otilei				
3. Carrier track / Carrier track supp	olier / Track designation			
□ 180x60//_	_			
□ 240 x 80 //_				
□ Other/				
		<del></del>		
4. Conductor orientation				
☐ Facing sideways In dir	rection of travel:  Right	] Left		
☐ Facing downward	_			
5. Installation height				
Off facility floor or support floor		mm	☐ Freely traversible	
6. Track expansion gaps				
Expansion distance/gap dimension	n	mm		

7. Building expansion gaps					
Expansion distance/gap dimension	mm				
8. Specific building features					
ELECTRICAL DATA					
ELECTRICAL DATA					
9. Operating voltage	<b>DO</b> 11 1	.,			
☐ Three-phase voltage ☐ AC Voltage ☐	DC voltage	V	Hz		
10. Time of conductor					
10. Type of conductor					
☐ U10/25C copper conductor					
☐ U10/25E stainless steel conductorl					
11. Number of conductors (poles)					
Main current Control cu	rrent Grou	nd (PF) et:	andard		
PE-VP Ground conductor with phase collector					
. I Greatia contactor mai priace concett	or areidanice protection aranas				
				<del></del>	
12. Conductor sequence					
12. Conductor sequence Compact hanger number of conductors	Location top to bottom:	Pole	Position	Example	
	Location top to bottom:	Pole		Example 12-pole hanger 6-pole used	
	Location top to bottom:	Pole		Example 12-pole hanger 6-pole used open	
	Location top to bottom:	Pole  1. 2.		Example 12-pole hanger 6-pole used open open	
	Location top to bottom:	Pole  1. 2. 3.		Example 12-pole hanger 6-pole used open open L1	
	Location top to bottom:	Pole  1. 2. 3. 4.		Example 12-pole hanger 6-pole used open open L1 L2	
	Location top to bottom:	Pole  1. 2. 3.		Example 12-pole hanger 6-pole used open open L1	
	Location top to bottom:	Pole  1. 2. 3. 4. 5.		Example 12-pole hanger 6-pole used open open L1 L2 L3	
	Location top to bottom:	Pole  1. 2. 3. 4. 5. 6.		Example 12-pole hanger 6-pole used open open L1 L2 L3 PE-VPN	
	Location top to bottom:	Pole  1. 2. 3. 4. 5. 6. 7.		Example 12-pole hanger 6-pole used open open L1 L2 L3 PE-VPN S1	
	Location top to bottom:	Pole  1. 2. 3. 4. 5. 6. 7.		Example 12-pole hanger 6-pole used  open open L1 L2 L3 PE-VPN S1 S2	
	Location top to bottom:	Pole  1. 2. 3. 4. 5. 6. 7. 8.		Example 12-pole hanger 6-pole used  open open L1 L2 L3 PE-VPN S1 S2 open	
	Location top to bottom:	Pole  1. 2. 3. 4. 5. 6. 7. 8. 9.		Example 12-pole hanger 6-pole used open open L1 L2 L3 PE-VPN S1 S2 open open	
	Location top to bottom:	Pole  1. 2. 3. 4. 5. 6. 7. 8. 9. 10.		Example 12-pole hanger 6-pole used  open open L1 L2 L3 PE-VPN S1 S2 open open open open open	
	Location top to bottom:	Pole  1. 2. 3. 4. 5. 6. 7. 8. 9. 10.		Example 12-pole hanger 6-pole used  open open L1 L2 L3 PE-VPN S1 S2 open open open open open	
Compact hanger number of conductors		Pole  1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12.	Position	Example 12-pole hanger 6-pole used  open open L1 L2 L3 PE-VPN S1 S2 open open open open open	
Compact hanger number of conductors  13. Travel mode		Pole  1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12.	Position	Example 12-pole hanger 6-pole used  open open L1 L2 L3 PE-VPN S1 S2 open open open open open	
13. Travel mode  ☐ One direction only ☐ Bi-directional		Pole  1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12.	Position	Example 12-pole hanger 6-pole used  open open L1 L2 L3 PE-VPN S1 S2 open open open open open	
13. Travel mode  One direction only Bi-directional  14. Travel speeds  Travel speed V max. straight:	m/min	Pole  1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12.	Position	Example 12-pole hanger 6-pole used  open open L1 L2 L3 PE-VPN S1 S2 open open open open open	
13. Travel mode  ☐ One direction only ☐ Bi-directional	m/min m/min	Pole  1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12.	Position %	Example 12-pole hanger 6-pole used  open open L1 L2 L3 PE-VPN S1 S2 open open open open open	
13. Travel mode  One direction only Bi-directional  14. Travel speeds  Travel speed V max. straight:	m/min m/min	Pole  1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12.	Position	Example 12-pole hanger 6-pole used  open open L1 L2 L3 PE-VPN S1 S2 open open open open open	

15. Connecting cables for cond	luctors			
Line feed	Main current con	ductors	cross section	mm²
Track switch transfer guides	Main current conductors		cross section	mm²
Feeds and transfer guides Control current			cross section	mm²
ENVIRONMENTAL REQU	IREMENTS			
16. Installation location				
☐ Indoor system ☐ Cool stor	rage 🛚 Freezer (to	) -30°C)		
17. Ambient temperature		Installation tem	perature	
°C min.	°C max.	approx	°C	
18. Relative humidity	%	☐ Oxygen redu	ced atmosphere	
at ambient temperature	°C	Oxygen content	%	
19. Extraordinary environmenta	al conditions			
vPOS - POSITIONING				
20. Type				
☐ APOS Optic				
☐ APOS Magnetic				
☐ Support system for Leuze Ba	arcode (35 mm)			
vCOM – DATA TRANSMI	SSION			
21. Type				
□SMGM				
☐ Powercom (utilizing conduct	or system)			
☐ Semi-Wave (utilizing conduc	tor system, only tog	ether with vDRIVE)		
☐ CAN-Bus (utilizing conductor	r system, only togeth	ner with vDRIVE)		
CONFIGURATION NOTES	;			
Not suited for outdoor installati	ion.			

#### **QUANTITY FRAMEWORK**

Position	Quantity	Piece/m	Description			
1.		pieces	carrier			
2.		m	length total			
3.		m	length straight			
4.		pieces	H-curves to 15°	R =	mm	
5.		pieces	H-curves to 30°	R =	mm	
6.		pieces	H-curves to 45°	R =	mm	
7.		pieces	H-curves to 60°	R =	mm	
8.		pieces	H-curves to 75°	R =	mm	
9.		pieces	H-curves to 90°	R =	mm	
10.		pieces	H-curves to 180°	R =	mm	
11.		pieces	TS-connection curves	R =	mm	
12.		pieces	V-curves to 45°	R =	mm	
13.		pieces	two-way track switches			
14.		pieces	three-way track switches			
15.		pieces	V-track switches			
16.		pieces	turntables			
17.		pieces	quattro track switches			
18.		pieces	lift stations vertical	No. of c	connections	beams
19.		pieces	shift units horizontal	No. of o	connections	beams
20.		pieces	track expansions			
21.		pieces	building expansions			
22.		pieces	brush wear indicator			
23.		pieces	PE verification			
24.		pieces	connecting cables, capacity			
25.		pieces	connecting cables, PE			
26.		pieces	connecting cables, control			
27.		pieces	terminal boxes			
28.		pieces	conductor vacuum incl. suction head			

REMARKS	

# **NOTES**

# NOTES

# **NOTES**

# AVAHLE

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